

CONTENTS

1. LCD MODULE PHYSICAL DATA	2
2. OUTLINE DIMENSIONS	3
3. ABSOLUTE MAXIMUM RATINGS	4
4. ELECTRICAL CHARACTERISTICS	5
5. INTERFACE PIN CONNECTIONS	6
6. ELECTRO-OPTICAL CHARACTERISTICS.....	7
7. INITIALIZED CODE	11
8. SPECIFICATION OF QUALITY ASSURANCE	12
9. RELIABILITY	17
10. USING LCD MODULES	18

1 LCD MODULE PHYSICAL DATA

1.1 General Description

Display Type	TFT/Transmissive/Negative
Viewing Direction	12 o'clock
Connection Type	COG+FPC
Operation temperature	-20°C ~70°C
Storage temperature	-30°C ~80°C
Driving IC	ILI9341
MPU interface	8-bit Parallel/16-bit Parallel 8080

1.2 Mechanical Description

Item	Standard Value	Unit
Number of dots	240RGBx320dots	-
Screen size	3.2 (Diagonal)	inch
LCM dimension	77.70 (L)x55.04(W)x3.55(T)	mm
Active area	64.80(L) x48.60(W)	mm
Dot size	0.06 x 0.18	mm
Dot pitch	0.18x0.18	mm
Approx. weight	TBD	g
Backlight	6 chip white LED	

2 OUTLINE DIMENSIONS

3 ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	CONDITION				UNIT
			MIN	TYP	MAX	
Power Supply Voltage(1)	V _{DD44}	T _a = +25℃	-0.3	-	4.6	V
Power Supply Voltage(2)	V _{DD18}	T _a = +25℃	-0.3	-	2.8	V
Input Voltage	V _{in}	T _a = +25℃	-0.3	-	V _{DDL} +0.3	V
Operating Temperature	T _{op}	---	- 20	-	+70	℃
Storage Temperature	T _{st}	---	- 30	-	+80	℃

NOTE:

(1). If the module is used above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability

(2). LCM should be grounded during handing LCM.

(3). VDD>GND must be maintained.

4 ELECTRICAL CHARACTERISTICS

4.1 DC Characteristics

ITEM	SYMBOL	CONDITIONS	STANDARD VALUE			UNIT
			MIN	TYP	MAX	
Power Supply Voltage(1)	VDDA	Ta= +25°C	2.6	3.3	3.6	V
Power Supply Voltage (2)	VDDP	Ta= +25°C	2.6	3.3	3.6	V
Power Supply Voltage (3)	VDDL	Ta= +25°C	1.6	3.3	3.6	V
Input High Voltage for LCD	VIH	—	0.7VDDL	—	VDDL	V
Input Low Voltage for LCD	VIL	—	GND	—	0.3VDDL	V
Output High Voltage for LCD	VOH	—	0.8VDDL	—	VDDL	V
Output Low Voltage for LCD	VOL	—	GND	—	0.2VDDL	V

4.2 Back-Light unit

PARAMETER	SYMBOL	REMARK	STANDARD VALUE			UNIT
			MIN	TYP	MAX	
FORWARD VOLTAGE	VF	If =15MA	3.0	3.2	3.3	V
LUMINOUS INTENSITY	Iv	If =15MA	2500	3000	-	cd/m2
LUMINOUS TOLERANCE	Iv-m	(min/max)/100	90	95	—	%
CHROMATICITY COORDINATES	X	If =15MA	0.260	—	0.300	
	Y		0.260	—	0.300	
OPERATING TEMPERATURE	-20°C ~ 70°C					
STORAGE TEMPERATURE	-30°C ~ 80°C					

4.3 AC Characteristics

Refer to ILI9341 data sheet.

5 INTERFACE PIN CONNECTIONS

PIN NO.	SYMBOL	FUNCTION DESCRIPTIONS
1	GND	Ground
2	YD	Touch panel Pin
3	XR	Touch panel Pin
4	YU	Touch panel Pin
5	XL	Touch panel Pin
6	GND	Ground
7	NC	NO CONNECTION
8	NC	NO CONNECTION
9	LEDK5	POWER SUPPLY FOR LED-
10	LEDK6	POWER SUPPLY FOR LED-
11	NC	NO CONNECTION
12	RESET	LCD RESET PIN
13	NC	NO CONNECTION
14	NC	NO CONNECTION
15	DB15	DATA BUS
16	DB14	
17	DB13	
18	DB12	
19	DB11	
20	DB10	
21	DB9	
22	DB8	
23	DB7	
24	DB6	
25	DB5	
26	DB4	
27	DB3	
28	DB2	
29	DB1	
30	DB0	
31	RD	Serves as a read signal and reads data at the low level in I80 system interface
32	WR	Serves as a write signal and writes data at the rising edge in I80 system interface

33	RS	The signal for register index or register command select. Low: Register index or internal status (in read operation) High: Register command.
34	CS	CHIP ENABLE, ACTIVE LOW
35	GND	Ground
36	VCC	POWER SUPPLY FOR LOGIC(3.0~3.3V)
37	VCC	POWER SUPPLY FOR LOGIC(3.0~3.3V)
38	VCC	POWER SUPPLY FOR LOGIC(3.0~3.3V)
39	LEDK4	POWER SUPPLY FOR LED-
40	LEDK3	POWER SUPPLY FOR LED-
41	LEDK2	POWER SUPPLY FOR LED-
42	LEDK1	POWER SUPPLY FOR LED-
43	LEDA	POWER SUPPLY FOR LED+ (3.2v)
44	GND	

注意:

通过切换排线背面电阻R2和R1可选择8位和16位8080接口模式：R2空，R1接电阻，16位接口模式；R2接电阻，R1空，8位接口模式，出货默认是8位接口。

6. ELECTRO-OPTICAL CHARACTERISTICS

6.1 Optical Specification

3.1.1 Transmissive Mode (Back Light On, LED current = 18Ma)

Item		Symbol	Condition	MIN	TYP	MAX	Unit	Remarks
Viewing angles	3 o'clock	Θ 11	$CR \geq 10$	35	40	-	Degree	Note 7-1
	9 o'clock	Θ 12		TBD	40	-		
	12 O'clock	Θ 21		TBD	50	-		
	6 O'clock	Θ 22		TBD	30	-		
Contrast ratio		CR	$\Theta = 0^\circ$	250	400			Note 7-2
Uniformity		Lu		70%	75%			Note 7-9
Response Time		Tr + Tf			25	35	ms	Note 7-3
Luminance		L		200	260		cd/m ²	Note 7-4
Transmittance		T%		5.8	7.14			Note 7-4
Chromaticity	White	x		0.26	0.31	0.36		Note 7-5
		y		0.28	0.33	0.38		

6.2 Basic Measure Condition

- (1) Ambient Temperature: $T_a = 25^\circ\text{C}$
- (2) Testing Point: Measure in the display center point and the test angle $T = 0^\circ$
- (3) Measuring System

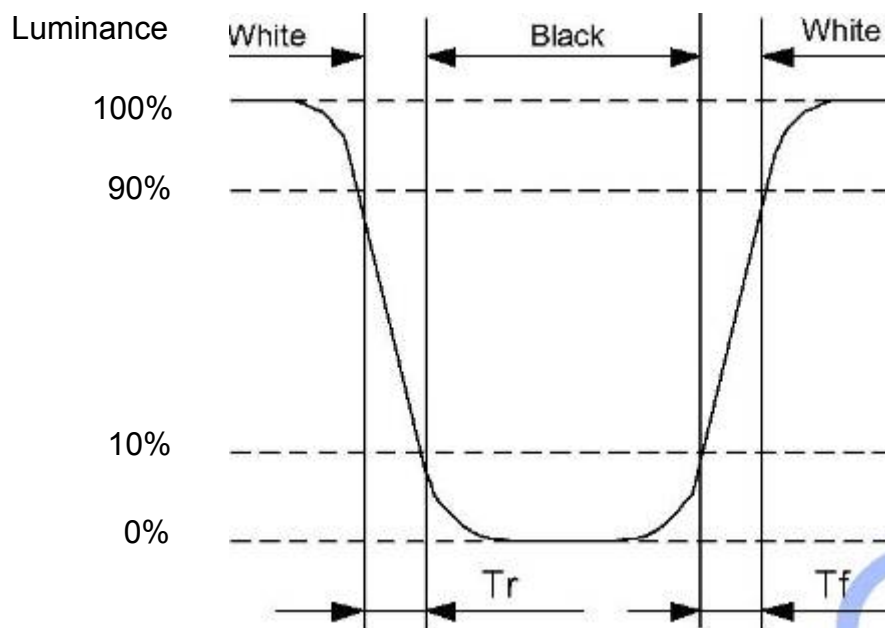
a. Measure System A

Note 6-1: Contrast Ratio as Backlight On: (Measure System C)

Contrast ratio is measured in optimum common electrode voltage.

The signal amplitude Luminance with white image

$$CR = \frac{\text{Luminance with white image}}{\text{Luminance with black image}}$$

Note 6-2: Definition of response time: (Measure System C)**Note 6-3: Luminance: (Measure System C)**

Test Point: Display Center

LED Current IF = 20 mA

7 SPECIFICATION OF QUALITY ASSURANCE

7.1 Summary

The customer should check and accept the products of FAIR within one month after reception. This standard for Quality Assurance should affirm the quality of LCD products to supply to purchaser by FAIR COMPANY LIMITED. Entire process is controlled according to QS9000.

7.2 Standard for quality test

(1) Inspection

Before delivering, the supplier should take the following tests, and affirm the quality of product.

(2) Electro-Optical Characteristics

According to the individual specification to test the product.

(3) Test of Appearance Characteristics:

According to the individual specification to test the product.

(4) Test of Reliability Characteristics

According to the definition of reliability on specification for test product.

(5) Delivery Test

Before delivering, the supplier should take the delivery test

(6) Sampling Method: GB/T2828.1-2003, Level II

(7) The defects classify of AQL as following

Major defect: AQL=0.65

Minor defect: AQL=1.5

7.3 Nonconforming Analysis & Deal With Manners

☆Nonconforming Analysis

(1) Purchaser should supply the detail data of nonconforming sample and the non-suitable state.

(2) After accepting the detail data from purchaser, the analysis of nonconforming should be finished in two weeks.

(3) If supplier can not finish analysis on time, must announce purchaser before two weeks.

☆Disposition of nonconforming

(1) If find any supplier defect during assembly line, supplier must change the good product for every defect after recognition.

(2) Both supplier and customer should analysis the reason and discuss the disposition of nonconforming when the reason of nonconforming is not sure.

7.4 Agreement items.

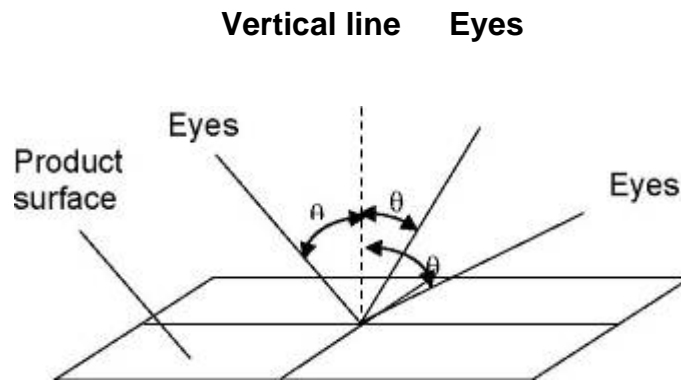
Both sides should discuss together when the following problems happen:

- (1) There is any problem of standard of quality assurance ,and both sides think that must be modifier.
- (2) There is any argument item which does not record in the quality assurance.
- (3) Any other special problem.

7.5 Standard of the Product Appearance Test

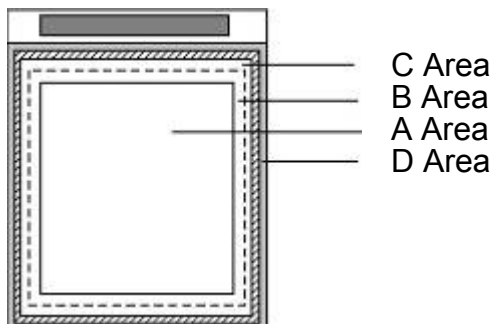
3.1.2 Manner of appearance test

- (1) The test must be under 20W*2 or 40W fluorescent light ,and the distance of view must be at 30±5 cm.
- (2) When test the model of Transmissive product must add the reflective plate.
- (3) The test direction is base on about around 30 degree(within θ range)of vertical line.



(4) Definition of Area:

- A Area: Active area
- B Area: Viewing area
- C Area: Out of viewing area
- D Area: Seal area



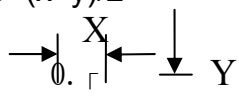
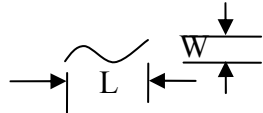
3.1.3 Basic principle:

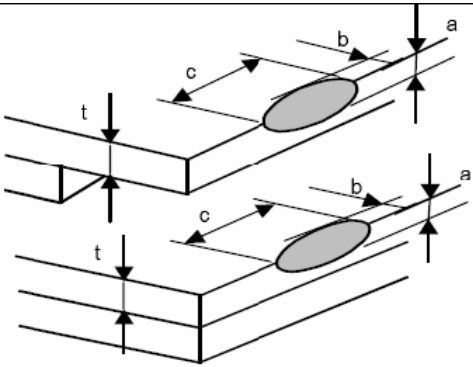
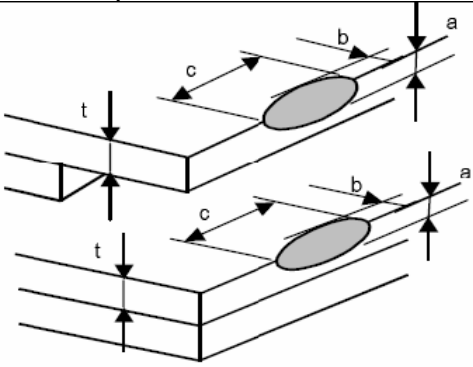
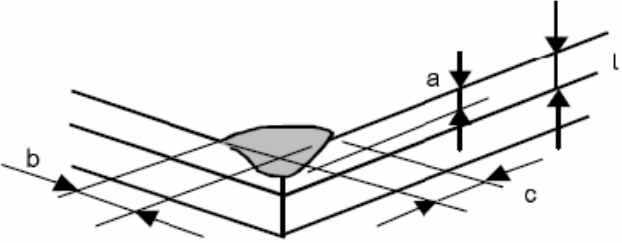
- (1) It will accord to the AQL when the standard can not be described.
- (2) The sample of the lowest acceptable quality level must be discussed by both supplier

and customer when any dispute happened.

(3) Must add new item on time when it is necessary.

0.65 Inspection specification

NO	Item	Criterion	AQL																																																	
01	Electrical Testing	1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Contrast defect	0.65																																																	
02	LCD black spots, white spots, color spots, contamination, scratches (display/non-display)	2.1 Round type: As following drawing $\varphi = (x+y)/2$  <table border="1" data-bbox="523 952 1228 1355"> <thead> <tr> <th rowspan="2">Size</th> <th colspan="2">Acceptable QTY</th> <th rowspan="2">Remark</th> </tr> <tr> <th>A.A</th> <th>V.A</th> </tr> </thead> <tbody> <tr> <td>$\varphi \leq 0.20$</td> <td>Ignore</td> <td>Ignore</td> <td rowspan="6">No more than two spots within 5mm</td> </tr> <tr> <td>$0.20 < \varphi \leq 0.25$</td> <td>2</td> <td>3</td> </tr> <tr> <td>$0.25 \leq \varphi \leq 0.30$</td> <td>1</td> <td>2</td> </tr> <tr> <td>$0.30 < \varphi$</td> <td>0</td> <td>0</td> </tr> <tr> <td>Total</td> <td>3</td> <td>5</td> </tr> <tr> <td></td> <td></td> <td></td> </tr> </tbody> </table> 0.65 Line Type: (As following drawing)  <table border="1" data-bbox="523 1590 1273 1966"> <thead> <tr> <th rowspan="2">Length</th> <th rowspan="2">Width</th> <th colspan="2">Acceptable QTY</th> <th rowspan="2">Remark</th> </tr> <tr> <th>A.A</th> <th>V.A</th> </tr> </thead> <tbody> <tr> <td>---</td> <td>$W \leq 0.03$</td> <td>Ignore</td> <td>Ignore</td> <td></td> </tr> <tr> <td>$L \leq 2.5$</td> <td>$0.03 < W \leq 0.05$</td> <td rowspan="2">2</td> <td rowspan="2">3</td> <td rowspan="2">No more than two lines within 5mm</td> </tr> <tr> <td>$L \leq 1.5$</td> <td>$0.05 < W \leq 0.08$</td> </tr> <tr> <td>---</td> <td>$0.08 < W$</td> <td>0</td> <td>0</td> <td></td> </tr> </tbody> </table>	Size	Acceptable QTY		Remark	A.A	V.A	$\varphi \leq 0.20$	Ignore	Ignore	No more than two spots within 5mm	$0.20 < \varphi \leq 0.25$	2	3	$0.25 \leq \varphi \leq 0.30$	1	2	$0.30 < \varphi$	0	0	Total	3	5				Length	Width	Acceptable QTY		Remark	A.A	V.A	---	$W \leq 0.03$	Ignore	Ignore		$L \leq 2.5$	$0.03 < W \leq 0.05$	2	3	No more than two lines within 5mm	$L \leq 1.5$	$0.05 < W \leq 0.08$	---	$0.08 < W$	0	0		1.5
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---	$0.08 < W$	0	0																																																	

<p>03</p>	<p>Polarizer bubbles Ignore</p>	<p>If bubbles are visible, judge using black spot specification, not easy to find, must check in specify direction.</p> <table border="1" data-bbox="528 259 1182 461"> <thead> <tr> <th rowspan="2">Size</th> <th colspan="2">Acceptable QTY</th> </tr> <tr> <th>A. A</th> <th>V. A</th> </tr> </thead> <tbody> <tr> <td>$\varphi \leq 0.30$</td> <td>Ignore</td> <td>Ignore</td> </tr> <tr> <td>$0.30 < \varphi \leq 0.60$</td> <td>2</td> <td>3</td> </tr> <tr> <td></td> <td>0</td> <td>0</td> </tr> </tbody> </table>	Size	Acceptable QTY		A. A	V. A	$\varphi \leq 0.30$	Ignore	Ignore	$0.30 < \varphi \leq 0.60$	2	3		0	0	<p>1.5</p>
Size	Acceptable QTY																
	A. A	V. A															
$\varphi \leq 0.30$	Ignore	Ignore															
$0.30 < \varphi \leq 0.60$	2	3															
	0	0															
<p>04</p>	<p>Chipped glass</p>	<p>Symbols: a: Chip length b: Chip width c: Chip thickness t: Glass thickness</p> <p>4.1 ITO electrode</p> <p>$a \leq t$ $b \leq 0.5\text{mm}$ $c \leq 3.0\text{mm}$</p>  <p>*Effective width of seal area shall be more than 0.3mm.</p> <p>4.2 General ,corner portion</p> <p>$a \leq t$ $b \leq 0.5\text{mm}$ $c \leq 3.0\text{mm}$</p>  <p>*Effective width of seal area shall be more than 0.3mm.</p> 	<p>1.5</p>														

05	Cracked glass	The LCD with extensive crack is not acceptable.	0.65
06	Backlight elements	6.1 Illumination source flickers when lit.	0.65
		6.2 Spots or scratches that appear when lit must be judged using LCD spot, lines and contamination standards.	1.5
		6.3 Backlight doesn't light or color is wrong	0.65
07	Soldering	7.1 No unmelted solder paste may be present on the PCB.	1.5
		7.2 No cold solder joints, missing solder connections, oxidation or icicle.	1.5
		7.3 No residue or solder balls on PCB.	1.5
		7.4 No short circuits in components on PCB.	0.65
08	General appearance	8.1 No oxidation, contamination, curves or, bends on interface pin (OLB) of TCP.	1.5
		8.2 No cracks on interface pin(OLB) of TCP	0.65
		8.3 NO contamination, solder residue or solder balls on product.	1.5
		8.4 The IC on the TCP may not be damaged, circuits.	0.65
		8.5 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color.	1.5
		8.6 Sealant on top of the ITO circuit has not hardened	1.5
		8.7 Pin type must match type in specification sheet.	0.65
		8.8 LCD pin loose or missing pins.	0.65
		8.9 Product packaging must the same as specified on packaging specification sheet.	0.65
		8.10 Product dimension and structure must conform to product specification sheet.	0.65

10 RELIABILITY

NO..	Test Item	Description	Test Condition
1	High temperature storage	Endurance test applying the high storage temperature for a long time	70°C,240 H
2	Low temperature storage	Endurance test applying the low storage temperature for a long time	-20°C,240H
3	High temperature operation	Endurance test applying the electric stress under high temperature for a long time	60°C,96H
4	Low temperature operation	Endurance test applying the electric stress under low temperature for a long time	-10°C,96H
5	High temperature /humidity storage	Endurance test applying the high temperature and high humidity storage for a long time	50°C, 90% R.H 240H
6	High temperature /humidity operation	Endurance test applying electric stress under high temperature and high humidity for a long time	40°C 90% R.H 96H
7	Temperature Cycle	Endurance test applying the low and high temperature cycle -20°C → 25°C → 70°C →25°C 30min 5min 30min 5min one cycle	-20°C/70°C 10 cycles
8	Vibration test	Endurance test applying the vibration during transportation and using	10Hz~50Hz Swing:0.75mm time:30min
9	Fall test	Endurance test dropping the LCM from a high place	600mm height
10	Static electricity test	Endurance test applying static electric stress to terminal	Contact discharge: ±2KV~4KV Air discharge: ±2KV~10KV

NOTE: TEST CONDITION

- (1) Temperature and humidity: If no specification, temp. set at 25±2°C, humidity set at 60±5%RH.
- (2) Operating state: Samples subject to the test shall be in “operating” condition.

9 USING LCD MODULES

9.1 LIQUID CRYSTAL DISPLAY MODULES

LCD is composed of glass and polarizer. Pay attention to the following items when handling.

- (1) Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.
- (2) Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.).
- (3) N-hexane is recommended for cleaning the adhesives used to attach front/rear polarizers and reflectors made of organic substances which will be damaged by chemicals such as acetone, toluene, ethanol and isopropylalcohol.
- (4) When the display surface becomes dusty, wipe gently with absorbent cotton or other soft material like chamois soaked in petroleum benzine. Do not scrub hard to avoid damaging the display surface.
- (5) Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading.
- (6) Avoid contacting oil and fats.
- (7) Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizers. After products are tested at low temperature they must be warmed up in a container before coming in contact with room temperature air.
- (8) Do not put or attach anything on the display area to avoid leaving marks on.
- (9) Do not touch the display with bare hands. This will stain the display area and degrade insulation between terminals (some cosmetics are detrimental to the polarizers).
- (10) As glass is fragile. It tends to become chipped during handling especially on the edges. Please avoid dropping or rising.

9.2 PRECAUTION FOR HANDLING LCD MODULES

Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.

- (1) Do not alter, modify or change the shape of the tab on the metal frame.
- (2) Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- (3) Do not damage or modify the pattern writing on the printed circuit board.
- (4) Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
- (5) Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- (6) Do not drop, bend or twist LCM.

(7) In order to avoid the cracking of the FPC, you should to pay attention to the area of FPC(R50mm) where the FPC was bent .the edge of coverlay;the area of surface of Ni-Au plating,the area of soldering land,the area of through hole.

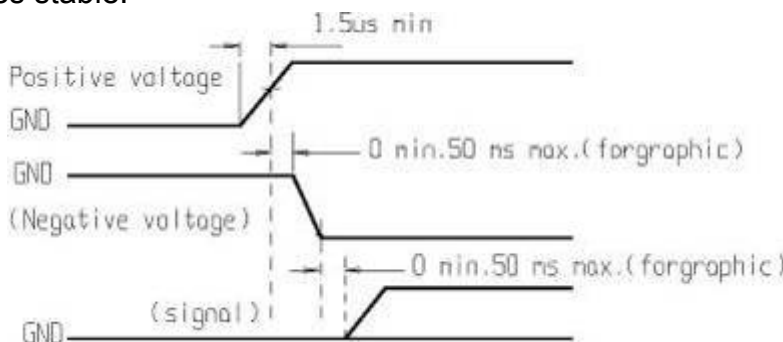
9.3 ELECTRO-STATIC DISCHARGE CONTROL

Since this module uses a CMOS LSI, the same careful attention should be paid to electrostatic discharge as for an ordinary CMOS IC.

- (1) Make certain that you are grounded when handing LCM.
- (2) Before remove LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential.
- (3) When soldering the terminal of LCM, make certain the AC power source for the soldering iron does not leak.
- (4) When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.
- (5) As far as possible make the electric potential of your work clothes and that of the work bench the ground potential.
- (6) To reduce the generation of static electricity be careful that the air in the work is not too dried. A relative humidity of 0%-60% is recommended.

9.4 PRECAUTIONS FOR OPERATION

- (1) Viewing angle varies with the change of liquid crystal driving voltage (VO). Adjust VO to show the best contrast.
- (2) Driving the LCD in the voltage above the limit shortens its life.
- (3) Response time is greatly delayed at temperature below the operating temperature range. However, this does not mean the LCD will be out of the order. It will recover when it returns to the specified temperature range.
- (4) If the display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then back on.
- (5) Condensation on terminals can cause an electrochemical reaction disrupting the terminal circuit. Therefore, it must be used under the relative condition of 40°C , 50% RH.
- (6) When turning the power on, input each signal after the positive/negative voltage becomes stable.



9.5 STORAGE

When storing LCDs as spares for some years, the following precaution are necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the container in which they were shipped.)
- (4) Environmental conditions :
 - Do not leave them for more than 160hrs. at 70°C.
 - Should not be left for more than 48hrs. at -20°C.

9.6 SAFETY

- (1) It is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- (2) If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and ater.

9.7 LIMITED WARRANTY

Unless agreed between FAIR and customer, FAIR will replace or repair any of its LCD modules which are found to be functionally defective when inspected in accordance with FAIR LCD modules acceptance standards (copies available upon request) for a period of one year from date of shipments. Cosmetic/visual defects must be returned to FAIR within 90 days of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of FAIR limited to repair and/or replacement on the terms set forth above. FAIR will not be responsible for any subsequent or consequential events.

9.8 RETURN LCM UNDER WARRANTY

No warranty can be granted if the precautions stated above have been disregarded. The typical examples of violations are :

- Broken LCD glass.
- Circuit modified in any way, including addition of components.

Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects. Any connectors or cable installed by the customer must be removed completely without damaging the PCB's eyelet, conductors and terminals.